# **Biomass Program**

## **Integrated Biorefineries R&D**

## **Southeast Alaska Wood Residue Biorefinery**

Sealaska Corporation, a
Regional Native American
Corporation, is the largest
private landowner in Southeast
Alaska and owns a timber
company. Sealaska wants to
minimize the wood residues
generated by the timber
operations by converting them
to useful products such as
ethanol and power. The goal of
this congressionally-mandated
project is to design an
integrated biorefinery to convert
wood residues to fuel ethanol.

The residues will be gasified to produce syngas, which will be cleaned and conditioned prior to being fermented to fuel-grade ethanol. Waste heat will be recovered from the hot gasifier off-gas and used to generate steam for on-site power generation. Unreacted syngas will also be burned for on-site generation.

Researchers must overcome several barriers, including processing of the wet, chloride-contaminated feedstock. In high-temperature environments such as gasifiers, chloride is highly corrosive and can damage process equipment. In

choosing construction materials, project participants will need to consider the ability of the material to withstand such conditions.

### **R&D Pathway**

Tasks to be completed include review of gasification technology packages/costs and technology selection, initial feed testing, fermenter testing, integrated bench test, pilot testing, design data and cost, stage gate review.

#### **Benefits**

- Wood residue management
- Ethanol from low-value lignocellulosics

#### **Applications**

This project will enable the full utilization of forest resources and serve as an example for other timber companies.

**Project Partners** 

Merrick & Company Sealaska Corporation

**Project Period** 

FY 2002 - FY 2005

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Visit the Web site for the Office of the Biomass Program (OBP) at www.eere.energy.gov/biomass.html

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A Strong Energy Portfolio for a Strong America. Energy efficiency and clean, renewable energy will mean a stronger economy, a cleaner environment, and greater energy independence for America. Working with a wide array of state, community, industry, and university partners, the U.S. Department of Energy's Office of Energy Efficiency and Renewable Energy invests in a diverse portfolio of energy technologies.